



## **DOWN RIVER EQUIPMENT COMPANY**

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## **STABOND DIRECTIONS**

### **DESCRIPTION & PROPERTIES**

Stabond is a brushable, two part contact adhesive. The accelerator is used to enhance bond strength, heat resistance and adhesion to Hypalon. However, the base can be used as a one-part system if needed.

Stabond has a 12 month shelf life & a 24 hour cure time.

Store material in a cool, dry area and keep container tightly sealed.

### **WARNING**

This product is extremely flammable, toxic, and vapors may ignite explosively. Workspace must be well ventilated and all things directly and indirectly related to things that can cause fire must be kept away from your workspace while using this product. Don't breath the vapors. Keep out of reach of children. If swallowed, do no induce vomiting, call physician and poison control immediately.

### **APPLICATION**

- Mix accelerator into base until thoroughly mixed and shows a uniform color
- Clean patch and patch area with appropriate chemical for your boat fabric
- Abrading Hypalon fabric will improve the bond
- Apply a thin uniform film to each substrate and allow 5-10 min. to flash off
- Work hard to apply pressure to patch area to insure that your patch bonds effectively
- Ultimately, Stabond needs 24 hours to set up completely

### **Additional suggested items to add to your repair kit**

- |               |                  |            |
|---------------|------------------|------------|
| ▪ Scissors    | ▪ Frame Parts    | ▪ Oar Lock |
| ▪ Spare Valve | ▪ Patch Material | ▪ Beer     |
| ▪ Valve Tool  | ▪ D-Rings        |            |

**\*\*\*MAKE SURE ALL CAPS ON GLUE ARE SECURED TIGHTLY\*\*\***

## **HAPPY BOATING!!!**

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